

# EFFICIENCY

## General

The efficiency of a transformer is very important in terms of energy lost. Efficiency deals with the power losses of a transformer. The less efficient a transformer is, the more heat it dissipates. Efficiency, in mathematical terms, is the ratio of the power out to the power in of a transformer, where the power in is equal to the power out plus the losses. The symbol of efficiency is  $\eta$ . For example:

$$\eta = ( \text{Power out} / \text{Power in} ) \times 100 \quad \text{and} \quad \text{Power in} = \text{Power out} + \text{losses}$$

## Why is it Important to Consider Efficiency?

During operation, a transformer's main purpose is to transfer electrical energy from the primary coil to the secondary coil. The iron core and copper coils of the transformer will convert some of the electrical energy into heat energy. Because of this conversion, the transformer dissipates heat during operation. Heat produced by the transformer represents steel excitation losses and copper losses, and makes the transformer less efficient.

## What Causes Inefficiency and Power Loss in the Transformer?

Inefficiency and the power loss in a transformer is caused by three things:

- A.** Hysteresis loss which is caused by the magnetic field created in the transformer's primary, secondary and harmonic windings.
- B.** Eddy current loss or skin effect which is caused by the high frequency current traveling on the outer edge of the conductor.
- C.** Copper loss which is caused by the power dissipated in the windings of a transformer. Copper loss is minimized by using as large conductors as possible in the windings.

*Note: A and B are fixed losses. C varies by  $I^2 \times R$ . When the efficiency is computed the computation is done with 100% load.*

## Misconceptions of Ferroresonant Transformer Efficiency

Many engineers and sales representatives have a misconception that *all* ferroresonant transformers are extremely inefficient at all the levels of the load spectrum. This is akin to saying that *all* American cars are lemons. It is simply not true. The efficiency of a ferroresonant designed transformer is dependent on the engineering and manufacturing of that transformer, just like anything else.

## Efficiency Of Ferroresonant Transformers

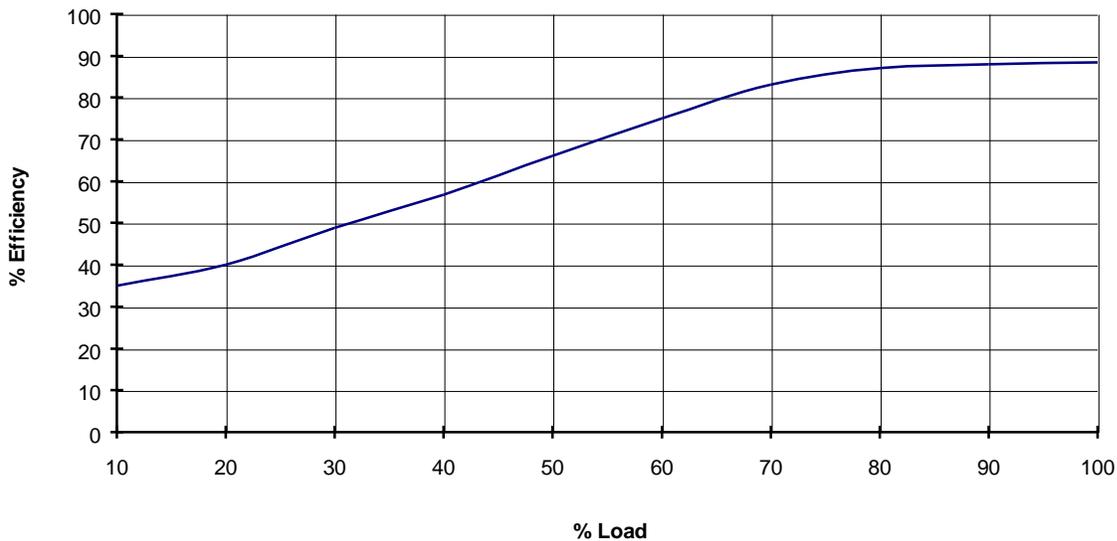
Ferroresonant transformers are designed to operate in their saturation region (See Application Note IPPS#10) in order to regulate the output voltage. The operation of the transformer in the saturation region causes a higher magnetic

field. The ferroresonant transformer maintains saturation in order to regulate. The resonant circuit provides secondary circulating current to assure the saturation. Because of the circulating current, losses not associated with standard

transformers are encountered. These additional losses are in the order of 3% to 5%. The double magnetic conversion and regulation characteristics more than offset the few points of efficiency sacrificed.

To illustrate, consider the efficiency of a typical ferroresonant transformer in the chart below.

**Load vs. Efficiency of Conventional Ferroresonant Transformers**



The chart above represents the percentage of efficiency of a typical ferroresonant transformer at different load levels. As illustrated, conventional ferroresonant transformers provide approximately 89% efficiency at a full

load, and approximately 65% efficiency at a half load. These transformers use outdated engineering and manufacturing processes and as a result are very inefficient. The misconception that all ferroresonant transformers are

inefficient is due to typical ferroresonant transformers manufactured with less copper, less core, no double magnetic conversion technology, ordinary design and low cost manufacturing process.

## Efficiency of The Power Purifier

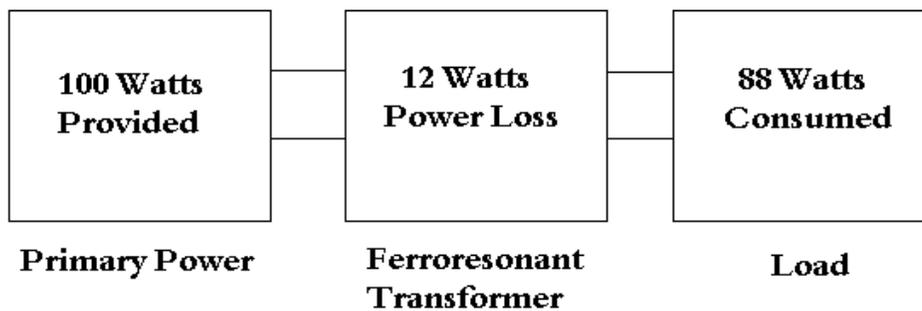
The old school of thought, rumors, and improper testing techniques have given the ferroresonant transformer a bad reputation. When a ferroresonant trans-

former, such as the Controlled Power Company *Power Purifier* is designed, efficiency is a primary consideration. Up-sizing the wire and using high grade transformer

steel keeps the losses to a minimum. One can expect typically 92% efficiency from the *Power Purifier*.

Consider the following block diagram of a typical ferroresonant transformer.

**Transformer efficiency. Power loss occurs because the transformer converts some electrical energy into heat energy.**



To determine the efficiency of a transformer that requires 112 Watts of primary power to provide 100 Watts of secondary power, the following calculation is done:

$$\% \text{ Efficiency} = \{ \text{Power out} / (\text{Power out} + \text{Losses}) \} \times 100$$

$$\% \text{ Efficiency} = \{ 88 \text{ Watts} / (88 + 12) \text{ Watts} \} \times 100 = 88$$

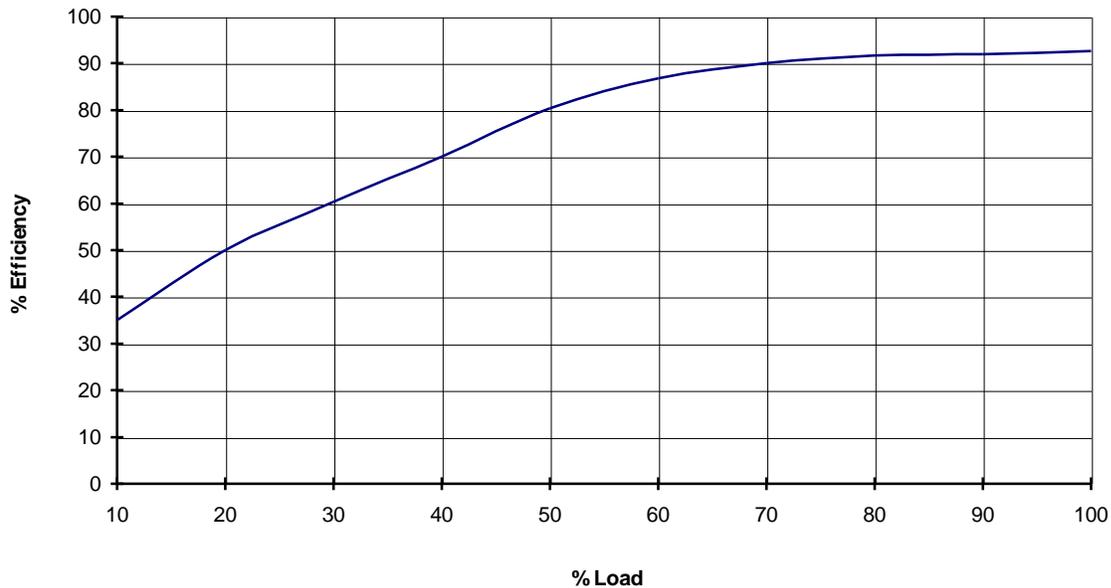
In the above calculation, 12 watts was lost in the transformer which is considerable compared to the

88 watts consumed by the load. In this case, the typical ferro-

resonant transformer is 88% efficient.

To illustrate that the *Power Purifier* manufactured by Controlled Power Company is more efficient than its common competitors, consider the following efficiency chart.

**Load vs. Efficiency of The Power Purifier**



Notice in the above chart, the efficiency of the *Power Purifier* is 92% at a full load, 80% at a half load, and still very efficient at low

loads. The reason behind achieving the optimum efficiency at different loads is that Controlled Power Company uses more cop-

per and high grade transformer steel in its engineering design and incorporates a honed manufacturing process.

## Summary

The key elements in determining the efficiency of a transformer is the amount of copper in the primary, secondary, and harmonic

coils, as well as, the amount of core in the ferroresonant transformer. Energy losses in typical ferroresonant transformers can be

attributed to cheaper materials and manufacturing processes.



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